



INTERNATIONAL EDITION

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PVC CEMENTS

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7115 PVC CEMENT

Regular Bodied - Clear



DESCRIPTION:

Weld-All™ 7115 for PVC™ is a clear, regular bodied, high strength, fast setting PVC solvent cement for all classes and schedule, except schedule 80. This cement is manufactured in the U.S.A.

APPLICATION:

7115 for PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 4" pipes and fittings with interference fit for potable water, irrigation, drain, waste, vent, sewer and conduit applications.

PROPERTIES AND SPECIFICATIONS:

Color: Clear
 Appearance: Liquid
 Set Time: Fast
 Cure Time: Consult ASTM schedule
 Exceeds: ASTM D2564 specification
 Shelf Life: 3 years
 Listing:



7115

REGULAR BODIED

AVAILABILITY:

size	part no.	units / case	lbs. / case	cu. ft. / case	upc barcode
¼ PINT	15000	24	9	0.24	855422150006
½ PINT	15001	24	14	0.45	855422150013
PINT	15002	12	14	0.43	855422150020
QUART	15003	12	27	0.78	855422150037
GALLON	15004	6	49	1.21	855422150044

7116 PVC CEMENT

Medium Bodied - Clear

DESCRIPTION:

Weld-All™ 7116 for PVC™ is a clear, medium bodied, high strength, fast setting PVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

APPLICATION:

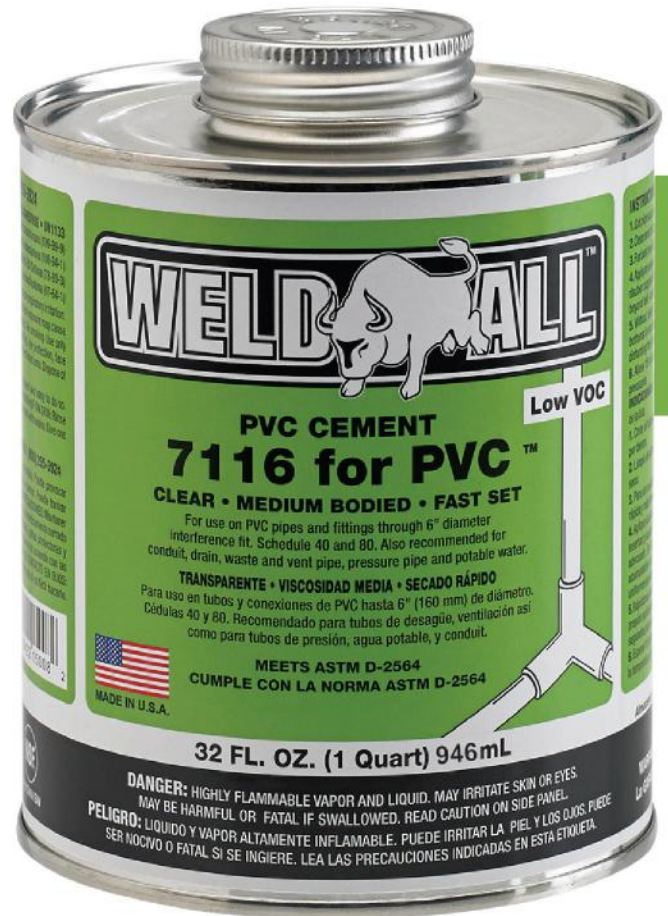
7116 for PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 6" pipes and fittings with interference fit for potable water, irrigation, drain, waste, vent, sewer and conduit applications.

PROPERTIES AND SPECIFICATIONS:

Color:	Clear
Appearance:	Liquid
Set Time:	Fast
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



PW/DWW/SW



7116

MEDIUM BODIED

AVAILABILITY:

size	part no.	units / case	lbs. / case	cu. ft. / case	upc barcode
¼ PINT	15005	24	9	0.24	855422150051
½ PINT	15006	24	15	0.45	855422150068
PINT	15007	12	15	0.43	855422150075
QUART	15008	12	27	0.78	855422150082
GALLON	15009	6	51	1.21	855422150099

7118 PVC CEMENT

Medium Bodied - Gray



DESCRIPTION:

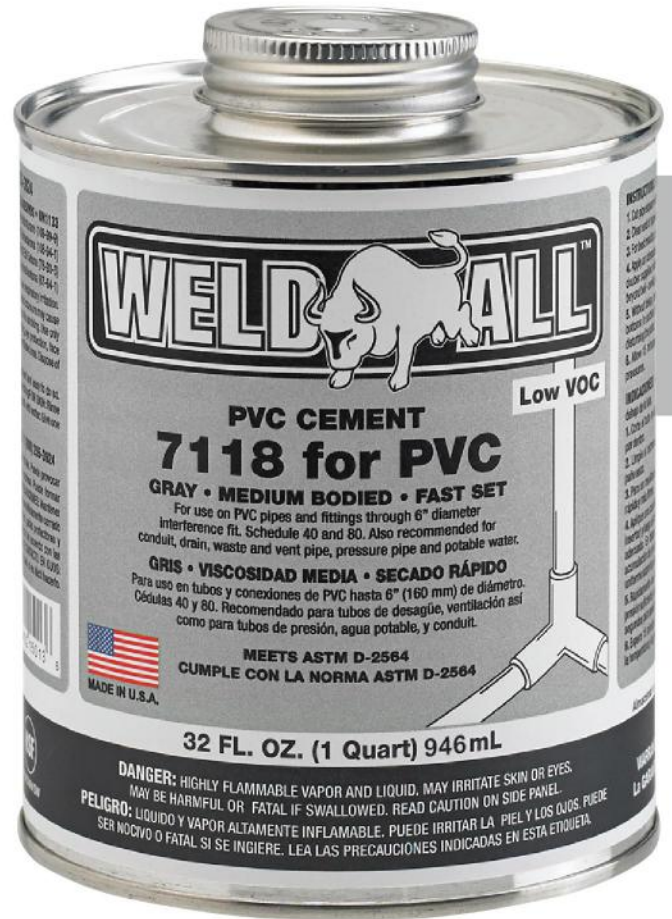
Weld-All™ 7118 for PVC™ is a gray, medium bodied, high strength, fast setting PVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

APPLICATION:

7118 for PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 6" pipes and fittings with interference fit for potable water, irrigation, drain, waste, vent, sewer and conduit.

PROPERTIES AND SPECIFICATIONS:

Color: Gray
 Appearance: Liquid
 Set Time: Fast
 Cure Time: Consult ASTM schedule
 Exceeds: ASTM D2564 specification
 Shelf Life: 3 years
 Listing:



7118

MEDIUM BODIED

AVAILABILITY:

size	part no.	units / case	lbs. / case	cu. ft. / case	upc barcode
¼ PINT	15010	24	9	0.24	855422150105
½ PINT	15011	24	15	0.45	855422150112
PINT	15012	12	15	0.43	855422150129
QUART	15013	12	27	0.78	855422150136
GALLON	15014	6	51	1.21	855422150143

7130 HOT BLUE PVC CEMENT

Medium Bodied - Blue



DESCRIPTION:

Weld-All™ 7130 for PVC™ is a hot blue, medium bodied, high strength, fast setting PVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

APPLICATION:

7130 Hot Blue for PVC™ is for use on PVC pipes and fittings. This cement may be used on pipes and fittings with interference fit up to 6". Formulated for wet conditions and suitable for potable water, irrigation, drain, waste, vent, sewer and conduit.

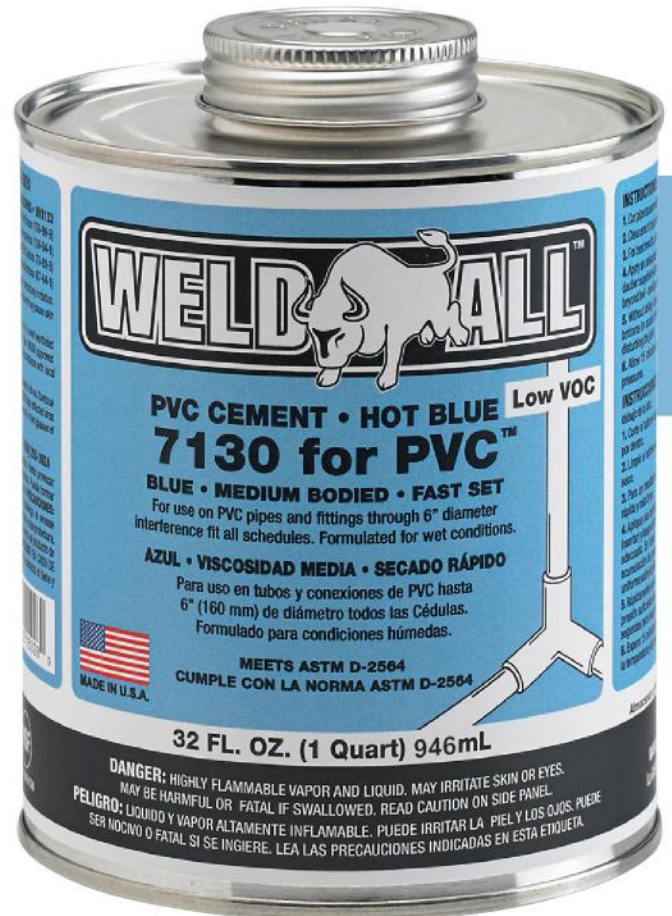
PROPERTIES AND SPECIFICATIONS:

Color:	Blue
Appearance:	Liquid
Set Time:	Fast
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



AVAILABILITY:

size	part no.	units / case	lbs. / case	cu. ft. / case	upc barcode
¼ PINT	15025	24	9	0.24	855422150259
½ PINT	15026	24	15	0.45	855422150266
PINT	15027	12	15	0.43	855422150273
QUART	15028	12	27	0.78	855422150280
GALLON	15029	6	51	1.21	855422150297



7130

MEDIUM BODIED

32 FL. OZ. (1 Quart) 946mL

DANGER: HIGHLY FLAMMABLE VAPOR AND LIQUID. MAY IRRITATE SKIN OR EYES. MAY BE HARMFUL OR FATAL IF SWALLOWED. READ CAUTION ON SIDE PANEL.

PELIGRO: LIQUIDO Y VAPOR ALTAMENTE INFLAMABLE. PUEDE IRRITAR LA PIEL Y LOS OJOS. PUEDE SER NOCIVO O FATAL SI SE INGIERE. LEA LAS PRECAUCIONES INDICADAS EN ESTA ETIQUETA.

7126 PVC CEMENT

Heavy Bodied - Clear



DESCRIPTION:

Weld-All™ 7126 for PVC™ is a clear, heavy bodied, high strength, medium setting PVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

APPLICATION:

7126 for PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 12" pipes and fittings with interference fit for potable water, irrigation, drain, waste, vent, sewer and conduit applications.

PROPERTIES AND SPECIFICATIONS:

Color:	Clear
Appearance:	Liquid
Set Time:	Medium
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



7126

HEAVY BODIED

AVAILABILITY:

size	part no.	units / case	lbs. / case	cu. ft. / case	upc barcode
¼ PINT	15015	24	9	0.24	855422150150
½ PINT	15016	24	15	0.45	855422150167
PINT	15017	12	15	0.43	855422150174
QUART	15018	12	28	0.78	855422150181
GALLON	15019	6	52	1.21	855422150198

7117 PVC CEMENT

Heavy Bodied - Gray



DESCRIPTION:

Weld-All™ 7117 for PVC™ is a gray, heavy bodied, high strength, medium setting PVC solvent cement for all classes and schedules. This cement is manufactured in the U.S.A.

APPLICATION:

7117 for PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 12" pipes and fittings with interference fit for potable water, irrigation, drain, waste, vent, sewer and conduit applications.

PROPERTIES AND SPECIFICATIONS:

Color:	Gray
Appearance:	Liquid
Set Time:	Medium
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



7117

HEAVY BODIED

AVAILABILITY:

size	part no.	units / case	lbs. / case	cu. ft. / case	upc barcode
¼ PINT	15020	24	9	0.24	855422150204
½ PINT	15021	24	15	0.45	855422150211
PINT	15022	12	15	0.43	855422150228
QUART	15023	12	28	0.78	855422150235
GALLON	15024	6	52	1.21	855422150242

7114

CPVC CEMENT

Heavy Bodied



DESCRIPTION:

Weld All™ 7114 for CPVC™ is a grey, heavy bodied, high strength, medium setting CPVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

APPLICATION:

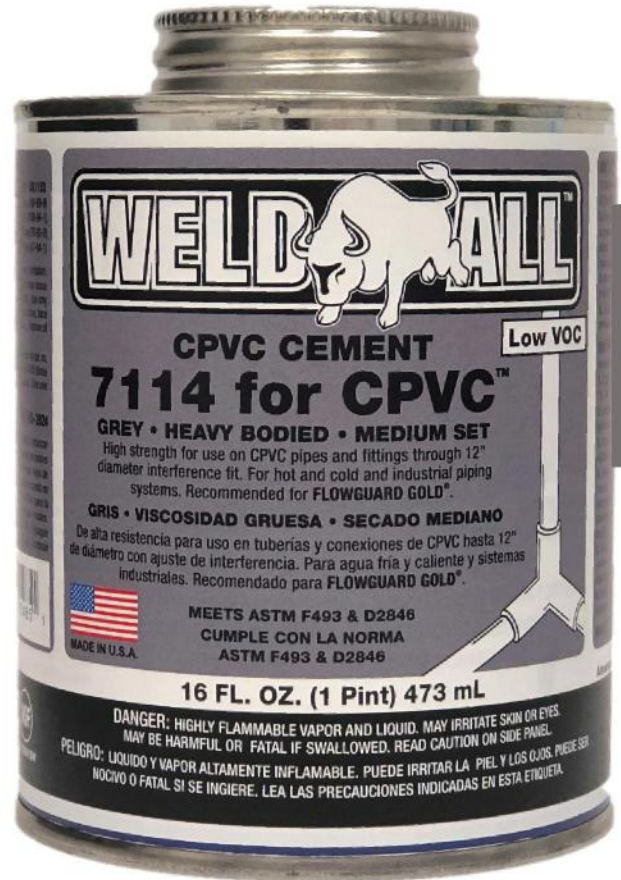
7114 For CPVC™ is for use on CPVC pipes and fittings. This cement may be used for up to 12" pipes and fittings with interference fit for such applications as potable water, irrigation drain, waste, vent, sewer and conduit. This cement can be used for HOT and COLD water applications and approved for use on Flow Guard Pipes and fittings.

PROPERTIES AND SPECIFICATIONS:

Color: Grey
 Appearance: Liquid
 Set Time: Medium Set
 Cure Time: Consult ASTM schedule
 Exceeds: ASTM F 493 specification
 Shelf Life: 2 years
 Listing:



PW/DWV/SW



7114

AVAILABILITY:

SIZE	PART #	UNITS/ CASE	LBS / CASE	CU FT / CASE	UPC BARCODE
PINT	15485	12	15	0.36	855422154851

7129 CPVC CEMENT

Medium Bodied



DESCRIPTION:

Weld All™ 7129 for CPVC™ is an orange medium bodied, high strength, fast setting CPVC solvent cement for all classes and schedules. This cement is manufactured in the U.S.A.

APPLICATION:

7129 for CPVC™ is for use on CPVC pipes and fittings. This cement may be used for up to 4" pipes and fittings with interference fit for such applications as potable water, irrigation drain, waste, vent, sewer and conduit. This cement can be used for HOT and COLD water applications and approved for use on Flow Guard pipes and fittings.

PROPERTIES AND SPECIFICATIONS:

Color:	Orange
Appearance:	Liquid
Set Time:	Fast
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM F-493 specification
Shelf Life:	2 years
Listing:	



AVAILABILITY:

size	part no.	units / case	lbs. / case	cu. ft. / case	upc barcode
¼ PINT	15046	24	8	0.24	855422150464
½ PINT	15045	24	15	0.45	855422150457
PINT	14656	12	15	0.43	855422146566
QUART	14655	12	27	0.78	855422146559



7129

8151 PRIMER

Clear

DESCRIPTION:

Weld All™ 8151 is a clear primer for PVC and CPVC pipe and fitting preparation. This primer is manufactured in the U.S.A.

APPLICATION:

8151 Primer is for use on PVC and CPVC pipes and fittings. This primer helps soften the joining surfaces prior to the solvent cement application.

PROPERTIES AND SPECIFICATIONS:

Color: Clear
 Appearance: Liquid
 Exceeds: ASTM F656 specification
 Shelf Life: 3 years
 Listing:



8151

PRIMER

AVAILABILITY:

size	part no.	units / case	lbs. / case	cu. ft. / case	upc barcode
¼ PINT	15040	24	8	0.24	855422150402
½ PINT	15041	24	14	0.45	855422150419
PINT	15042	12	14	0.43	855422150426
QUART	15043	12	25	0.78	855422150433
GALLON	15044	6	46	1.21	855422150440

8155 PRIMER

Purple

DESCRIPTION:

Weld-All™ 8155 is a purple primer for PVC and CPVC pipe and fitting preparation. This primer is manufactured in the U.S.A.

APPLICATION:

8155 Primer is for use on PVC and CPVC pipes and fittings. This primer helps soften the joining surfaces prior to the solvent cement application.

PROPERTIES AND SPECIFICATIONS:

Color: Purple
 Appearance: Liquid
 Exceeds: ASTM F656 specification
 Shelf Life: 3 years
 Listing:



8155

PRIMER

AVAILABILITY:

size	part no.	units / case	lbs. / case	cu. ft. / case	upc barcode
¼ PINT	15035	24	8	0.24	855422150358
½ PINT	15036	24	14	0.45	855422150365
PINT	15037	12	14	0.43	855422150372
QUART	15038	12	25	0.78	855422150389
GALLON	15039	6	46	1.21	855422150396

7120 CLEANER

Clear



DESCRIPTION:

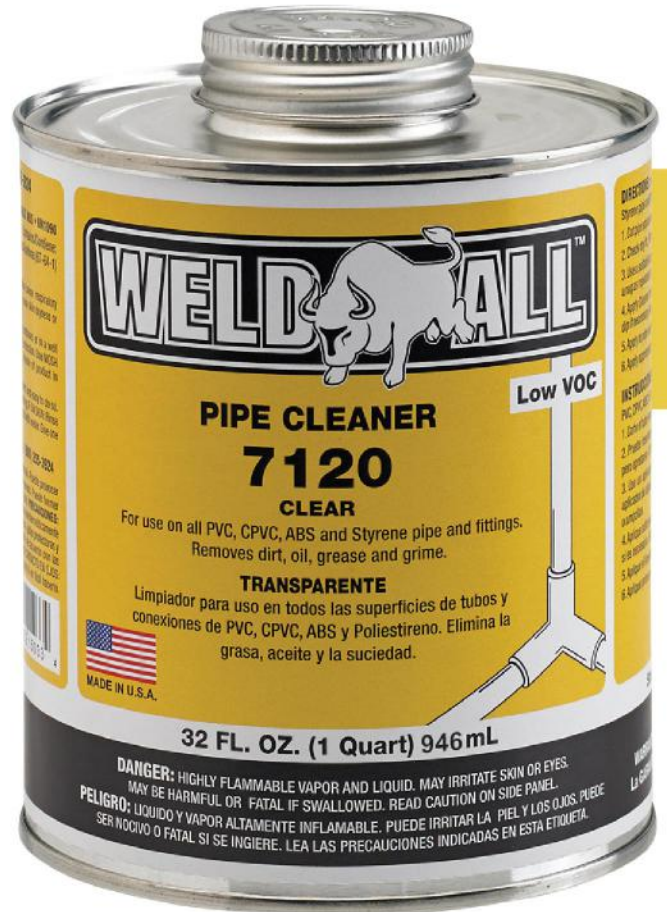
Weld-All™ 7120 is a clear pipe cleaner.
This cleaner is manufactured in the U.S.A.

APPLICATION:

7120 Cleaner is for use on PVC, CPVC, ABS and Styrene pipes and fittings. This cleaner helps remove dirt, oil, grease and grime from the joining surfaces prior to primer application.

PROPERTIES AND SPECIFICATIONS:

Color: Clear
Appearance: Liquid



7120

CLEANER

AVAILABILITY:

size	part no.	units / case	lbs. / case	cu. ft. / case	upc barcode
¼ PINT	15030	24	8	0.24	855422150303
½ PINT	15031	24	13	0.45	855422150310
PINT	15032	12	13	0.43	855422150327
QUART	15033	12	24	0.78	855422150334
GALLON	15034	6	43	1.21	855422150341



PVC CEMENT

ASTM D2564 STANDARD:

Weld-All™ PVC solvent cements have passed the following tests performed according to ASTM Standard D2564 at 73° Fahrenheit.

test	pressure
2 hour Hydrostatic Burst Test	400 psi
2 Hour Lap Shear Test	250 psi
16 Hour Lap Shear Test	500 psi
72 Hour Lap Shear Test	900 psi

DIRECTIONS:

- ✓ Shake well before using (do not use if cement is not fluid).
 - ✓ Keep container closed when not in use.
 - ✓ **Do not** add thinners to change viscosity (thickness) of the cement. It may change properties and performance of the cement.
 - ✓ Set time is the time required before joint can safely be handled.
 - ✓ Cure time is the time required before joint can be pressure tested.
1. Cut pipe square with saw or hand cutter. Remove all burrs.
 2. Check dry fit of pipe and fitting. Pipe should easily go 1/3 to 1/2 way into fitting. If pipe bottoms into fitting it should be very snug.
 3. Pipe and Fitting should be free of dirt, grease and other foreign materials. If necessary clean pipe and fitting using Weld-All™ Pipe Cleaner. Primer is highly recommended for 3" and larger diameter installation. Apply liberal coat. Primer will start softening surface of pipe and fitting thus ensuring superior joint.
 4. Use applicator supplied with the can or suitable applicator at least 1/2 the size of the pipe diameter
 5. Apply liberal coat of cement to the pipe (equal to depth of fitting) and adequate coat inside of fitting. Make sure there is no uncoated surface. Avoid puddling of cement, it may weaken the joint.
 6. Immediately insert pipe into fitting with twisting motion. Cement should be wet. If it has dried recoat both parts. Use sufficient force to ensure pipe bottoms into fitting.
 7. Hold joint together for 30-40 seconds to make sure pipe is not pushed out – longer time if temperature is low and for larger pipes.
 8. Allow 15 minutes set time before handling the assembly and 2 hours cure time if temperature is below 60° F. Longer cure time may be required for larger pipe and/or if temperature is below 60° F. Do not test with compressed air.

CURE TIME GUIDE:

The ASTM has developed the following schedule which may be used as a guide.

TEMPERATURE RANGE (°F)	PIPE SIZE 1/2" to 1 1/4"		PIPE SIZE 1 1/2" to 3"		PIPE SIZE 3" to 6"	
	UP TO 180 PSI	181 - 370 PSI	UP TO 180 PSI	181 - 315 PSI	UP TO 180 PSI	181 - 315 PSI
60 TO 100	1 HOUR	6 HOURS	2 HOURS	12 HOURS	6 HOURS	24 HOURS
40 TO 60	2 HOURS	12 HOURS	4 HOURS	24 HOURS	12 HOURS	48 HOURS
10 TO 40	8 HOURS	12 HOURS	16 HOURS	96 HOURS	48 HOURS	8 DAYS



PRIMER & CLEANER

PRIMER DIRECTIONS:

1. Cut pipe square with saw or hand cutter. Remove all burrs.
2. Clean end of pipe and inside of socket fitting with Weld-All™ Cleaner if necessary. Use dry cloth.
3. Check dry fit of pipe and fitting. Pipe should easily go $\frac{1}{3}$ to $\frac{1}{2}$ ways into fitting. If pipe bottoms into fitting it should be very snug.
4. Apply thoroughly to outside surface of the pipe to the depth of the fitting and inside of the fitting socket.
5. Use appropriate solvent cement for pipe being joined.

CLEANER DIRECTIONS:

1. Cut pipe square with saw or hand cutter. Remove all burrs.
2. Check dry fit of pipe and fitting. Pipe should easily go $\frac{1}{3}$ to $\frac{1}{2}$ way into fitting. If pipe bottoms into fitting it should be very snug.
3. Use a suitable applicator $\frac{1}{2}$ the size of the pipe diameter. Apply cleaner freely to the socket keeping surface wet and applicator wet and in motion for 5 to 15 seconds. Re-dip if necessary. Avoid puddling.
4. Apply to pipe surface in the same manner equal to socket depth.
5. Use appropriate primer and solvent cement for pipe being joined.

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